

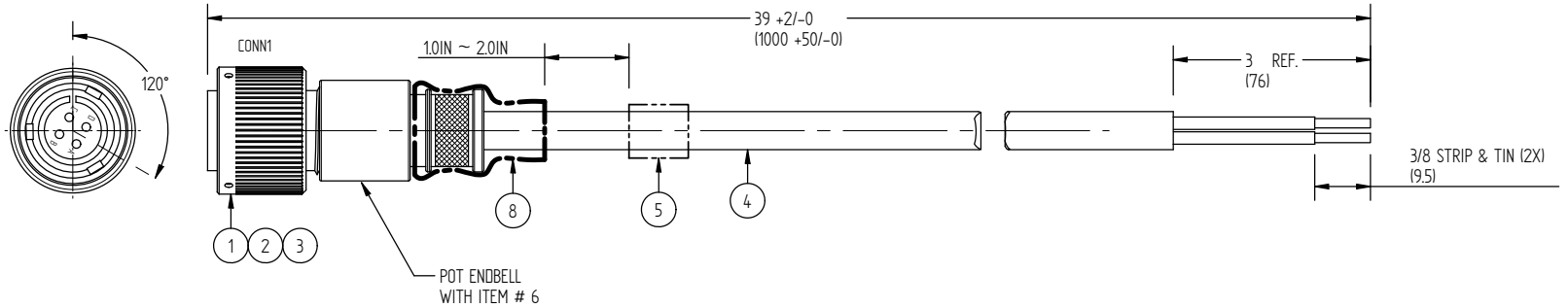
COMPANY NAME: _____
 PRINTED NAME: _____
 SIGNATURE: _____
 DATE: _____
 TEL. #: _____

THE PRODUCT DESCRIBED IN THIS DRAWING USES STANDARD MATERIALS AND DESIGN APPROACHES THAT ARE DESCRIBED IN THE PEI-GENESIS CABLE ASSEMBLY COOK BOOK AND/OR THE PEI-GENESIS CABLE ASSEMBLY WORK BOOK. THIS PRODUCT AS ASSEMBLED IS NOT SUBJECT TO EXPORT RESTRICTIONS ACCORDING TO THE ITAR GUIDELINES. USERS OF THIS PRODUCT WHO INCORPORATE IT INTO OTHER PRODUCTS ARE RESPONSIBLE FOR DETERMINATION OF THE APPLICABILITY OF EXPORT RESTRICTIONS TO THEIR COMPLETED PRODUCT.

EXISTING BILL OF MATERIAL ENTRIES ON QUANTITY OR SIZE OF HEATSHRINK TUBING, LABELS AND TAPES ARE SUBJECT TO UPDATES FOR MANUFACTURABILITY IMPROVEMENTS.

REVISIONS

REV	ZONE	ECO #	DESCRIPTION	DRAWN BY	APPD BY	DATE
A			RELEASE FOR EVT	AA	SW	04/30/07
B			POTTING NOTE ADDED IN THE DRAWING	AA	SW	05/02/07
C			RELEASE FOR DVT	AA	SW	05/03/07
D			ITEM 4, CHANGED FROM AUF-TC122 TO AUF-TC142	AA	SW	05/22/07
E		ECO# 0910-0001	CUSTOMER REQUEST: BACK POTTING MATERIAL REPLACED WAS HOTMELT, ADD ADHESIVE LINED HTSHRINK	JKHF	SDL	10/01/09



NOTES:

- PARTS MUST BE COMPLETELY ASSEMBLED, INSPECTED AND TESTED. REFER TO TABLE A FOR COMPLETE LIST OF MATERIALS.
- REFERENCES AND STANDARDS
 ASME Y14.5M-1994
 CONVERTING AND ROUND OFF 1 INCH = 25.4 MM APPLIES.
- FOR PRODUCT COMPLIANCE VERIFICATION, PART MUST MEET THE REQUIREMENTS AND ACCEPTANCE FOR CABLE AND WIRE HARNESSSES, IN ACCORDANCE WITH IPC/WHMA-A-620 AND PEI-GENESIS APPROVED ENGINEERING AND MANUFACTURING PROCESSES.
- LISTED PART NUMBER ARE FOR REFERENCE ONLY. FOR UPDATED PARTS LIST, REFER TO CURRENT BILL OF MATERIAL.
- REFER TO PEI-GENESIS WORKMANSHIP STANDARD, CAPI AND QUALITY GUIDELINES FOR MANUFACTURING STD. REQUIREMENTS.
- PACKAGING: PEI - GENESIS STANDARD PACKING.
- LABEL: WHT PRINT ON BLACK BACKGROUND. SEE LABEL FORMAT.

WIRE ASSIGNMENT

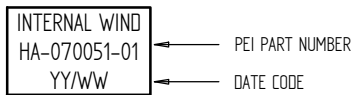
CONN PIN	CABLE / WIRE
A	#14 BLK
B	#14 RED
C	HOLE FILLER
D	HOLE FILLER

TABLE A

ITEM NO.	PART OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION	REQD QTY	UNIT
1	CB6U18-10PX0	CB 4C 4#12 PIN PLUG W/ ENDBELL	1	EA
2	030-8588-000	CAB CON 12 PIN 14/12 F80 A36	2	EA
3	225-0018-000	WIRE HOLE FILLERS	2	EA
4	AUF-TC142	2C #14 AWG ULTRAFLEX 600 V	41	IN
5	SM12-3/4-BLK	HEATSHRINK LABEL 3/4	1	IN
6	3125	EPOXY MEDIUM CURE	8	GM
7	93110	CABLE TIE	1	EA
8	LPA100-1000-BLK	HEAT SHRK 1" THIN WALL	3	IN

ELECTRICAL TEST TYPE: CONTINUITY, MISWIRE AND OPEN SHORT.
 MECHANICAL: PULL TEST (AS PER PEI APPROVED PULL TEST REQUIREMENTS)

LABEL FORMAT:



NOTE: CAD GENERATED DRAWING DO NOT UPDATE MANUALLY.

EASE CODE	2A589	SIMILAR TO	SIZE	A4	SCALE	NTS	SHEET	1 OF 1	VER	E
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TITLE		CB6 CABLE PLUG PIG TAIL, INTERNAL WIND - UNAVCO	
UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES TOLERANCE EXCEPT AS NOTED ANGULAR ± X° DECIMAL .XX ± .XX DECIMAL X ± .X DECIMAL .XXX ± .XXX		PART NUMBER	HA-070051-01
THIRD ANGLE PROJECTION		USED ON ASSY NO.	-
MATERIAL		PROJ. NO.	070051
FINISH		DRAWN	ALBERT AVENDAÑO
FILE		ENGINEER	-
JPROJECT/2007/070051		APPROVED BY	STEVE WILLING
		DATE	04/30/07
		DATE	04/30/07



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 ENGINEERING PRODUCT DEVELOPMENT